

SOUTH PRODUCTION NOTES

February 12, 2015
7-3 Shift Notes

BASF EMPLOYEES

18 Last Recordable
596 Last Lost Time

157 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Si-1624:

Continue. Restarted line on Tuesday day shift after making adjustment to leveling bar on dryer (bar level too high). 3 bags of rescreen taped off by red zone.

#1 RC / Si 1624:

Continue feeding material from the extruder. Do not feed the remaining 3 bags in the middle of the floor (these are still Lot 625 but are to be held for now, they should have yellow tape around them). When feeding the regular material, get feed rate around 260-270 lbs/hr. The syntron "on" setting should be at around .8 to achieve this. Lot 625 #10,14,15,16 and the partial #13 have all been remade, and we are back to making bags on 627.

Exhaust to F1

#2 MED line / Cu 0860:

Still making batches day shift and part of afternoon – auger pressed out and being reinstalled on mids, will be ready to run batches on days. Generally only running extruder day shift and part of afternoon, unless advised otherwise.

#2 RC/ Cu 0860 next:

Walked through and restarted feed day shift Wednesday. Do not feed the bag marked lot 719/720 per Justin.

Exhaust to F1

#3 MED/ D-0703:

Continue. Powder room issues on day shift. Afternoon shift spent cleaning mess and trying to unplug line. Got line running on mid's with no issues. Need to manually add extra 10 lbs water to solution. Supposedly made numerous

batches with out-of-spec Siral. Four bags dried material roped off – do not feed that material until advised by John Bodmann.

#3 RC / D-0703:

Continue. Using Cutter- It is set at 15.

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Rescreening. Feed bags in order.

NOTE: Auto sampler still not working, maintenance to look at

Exhaust to DC

#5 RC / Cu 0539:

Filters replaced in Vac-U-max but cannot get system to restart. Need electrician assistance or possibly Kirk? Writing work order. System looked at on mids- the probes were covered which caused the feed screw to be interlocked. They were cleaned but the pump will not start. The reset for the rotolock keeps tripping out. We may have a blown fuse on the vacuum pump.

Be sure to get SA for every pallet- more material in docks.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ next

Calciner looked at and Drum is not turning due to Key not being in the sprocket. Calciner is started now and coming up to temps. Will need to bring back down when tuning is complete for maintenance to look at sprocket.

Trying to get dryer lit now.

Do not slam HC-11 elevator inner cage door!

Elliot still to perform burner tuning, planning for Thursday morning – light calciner and dryer by tonight and bring up to MOD temp.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Hold...Need to verify if Lucas done with vacuum piping repairs/replacement. Pfaudler vacuum arm set-up (nozzles, screen, sock), lid installed, Vacuum pump will not turn on WOW.

7 Tank Vanadyl Oxalate solution:

Totes of Van Oxalate (5) added to 7 tank. Several more are still upstairs on the third floor. Need to discuss with Grodecki about batching up the tank with additional raws. MOD in department.

Old Pfaudler / D 1781 LAQ next:

Bodmann inspected and pfaudler is clean, Lid installed. MOD in department. If spray arm and nozzles ok, close up lid. (Nozzles are the same as last product)

National Dryer: D-0222

Continue clean up of dryer

PK Blender Selexsorb/Pill Mix:

Lid modification complete. Lining scheduled to be worked on around Feb 20. We can rinse out and make 3917 pill mix until week of 2/16/15, then will need to bring down to clean by the end of that week for the lining repairs.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 / Cu 0860:

Hold, will advise.

Tower 6 / DPT 101:

Running, , should be done with this batch early afternoon but hold unloading until Thursday morning for IH testing

North Screener / Cu-0860:

Out of Cu 0860 material

South Screener / DPT-101:

DPT-101- Set up on 2-5-15

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Running when manpower available

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Running when manpower available

TK #2 / V 2010:

Hold for repackaging of lot blends/refires (first 4 batches repacked on north end). Grodecki will advise when to restart...need to set-up sagger loader

TK #4 / Cu 2508:

Kiln is up to temps. DC emptied and have good suction now. 5 Drums in the DC. Looked at putting a bag over the drum but will not seal for dust because the dust is very fine. Would recommend using 2 operators to change the drum until mods can be made. Rob will talk to Page about installing a roller and new lid. Started feeding kiln on midnights.

REPACK: Have 3 lots of material repacked. Also, need to work on rescreening of lots 206, 207, 209, and finish repacking lots 210-211 on Gen Cat. Set up new bag rack down stairs with dust collection. Had 2 guys work together to dump drums into the hopper, if manually dumping. Operators should wear respirators while dumping drums.

Harrop Kiln / AI 3921 next:

Kiln MT and temps coming down. Will hold until advised until several repairs are completed.

Building 27 Belt Filter / 6081:

Will not be running the BV 0307 as we are still having issues with some of the equipment. Will now change over and switch to 6081, possibly running by next week.

Misc. Items Needing Attention:

*Continue repacking tunnel kiln #4 material Cu 2508 for rescreening (Lot 206, 207, 209 was completed, Lots 210-211 are next). 4 drums to a bag using 120 bags. (ONGOING)

*Relighting #4 tunnel kiln after reinstalling the combustion blower filters (2) – in process, should be done day shift. (DONE)

*Install screens on #6 screener for D 1781 LAQ (DONE)
(Oversize .107 x 5/16 or .107 x 1/4, Fines 20 mesh) (Done)

*Add the 5 totes of Vanadyl Oxalate to 7 tank. (DONE)

Priorities:

- 1) #3 MED/#3RC/CTO
- 2) Tower 6 (DPT 101 raws arriving Friday evening at the warehouse dock)
- 3) #1 Line/#1RC
- 4) #2 Line/#2RC
- 5) #5 RC
- 6) Horne Tableting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) #1 Tunnel Kiln
- 10) Harrop Kiln

11) West Pfaudler/National Dryer/#4 RC/Trimer